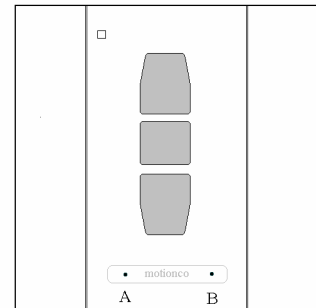
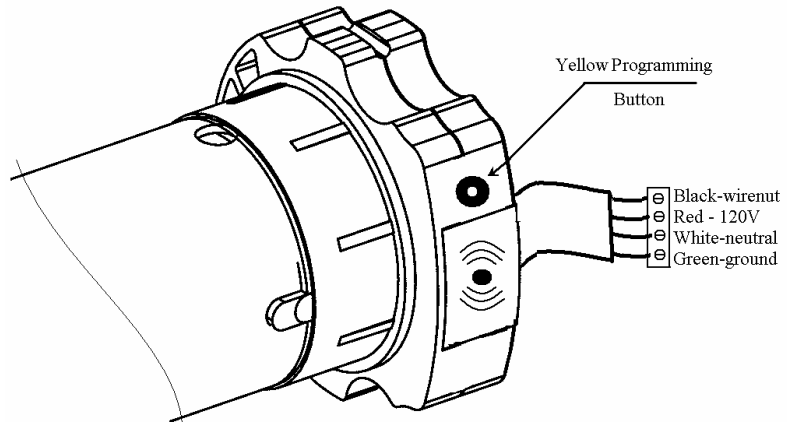


# RIL TRANSMITTER PROGRAMMING



(A) (B)

## General information

- \* The first transmitter programmed into the motor is called the **master**.
- \* All other transmitters **must** be programmed with the master transmitter.
- \* If the master transmitter is lost, the motor **must** be reset and **all codes** in the motor will be **deleted**.

WHEN ALL MOTORS ARE PREWIRED  
AT THE JOBSITE USE THE YELLOW  
MOTOR BUTTON FOR PROGRAMMING

## Programming the master transmitter with the yellow motor pushbutton

1. Press the (YELLOW) button momentarily on the motor until it moves then release the button.
2. Watch the direction the motor moved.
3. Within 5 seconds press the corresponding direction on the master transmitter.
4. Verify with the transmitter that the motor directions are programmed correctly.

## Programming Additional Transmitters

1. Press button (A) on the master until the motor moves then release the button.
2. Note the direction of the motor
3. Press the corresponding direction on the new transmitter.
4. Confirm the directions with the new transmitter.

## **\*\*\*Important Notes \*\*\***

- \* If you are programming the motors using the master transmitter, power may only be connected to the motor being programmed.
- \* **Each time the yellow button or (A) button is pressed during programming the motor will reverse direction**

## Programming the master transmitter from the transmitter

1. Only provide power to the motor being programmed.
2. Press and hold button (A) momentarily on the transmitter until the motor moves then release the button.
3. Watch the direction the motor moved.
4. Within 5 seconds press the corresponding direction on the master transmitter
5. Verify with the transmitter that the motor directions are programmed correctly

## Resetting the motor

- \* Press the (A) button and (STOP) button until the motor jogs.  
**OR**
- \* Press the (YELLOW) motor button until the motor moves and release, then wait 20 second to clear all codes

## ***If master transmitter is lost***

1. Turn power off.
2. Press the (A) button and (STOP) button while the power is being turned on.
3. Hold until the motor jogs and release